ALTACHEM Ltd.

NAME/PART NO.	SIZE	DESCRIPTION & USE
SAPP DRILL BIT STICKS Off Yellow (Water Soluble Tube)) ACL-SAP	1 1/4 X 15	Condensate dispersible, water soluble stick containing a combination of surfactants, blended with sodium acid pyrophosphate. Will perform in the presence of salt, or in fresh water systems. Primarily designed as a mud thinner/dispersant. However, other advantages are:(See Tech Data Sheet)
DRILL BIT STICK Blue (Cardboard Tube)	1 1/4 X 15	DRILL BIT STICKS are water soluble condensate dispersible sticks containing a combination of surfactants and friction reducers. Designed to perform in fresh and salt water conditions to increase the drilling efficiency and the life of the drill bits. Helps prevent clay from sticking and balling up.
WALNUT WONDER DRILL BIT STICK Black Brown Chips (Cardboard Tube)	1 1/4 X 15	Modified Drill Bit Stick with higher concentration of surfactants and friction reducer plus 20 percent of fine Walnut shell. Used to prevent bit balling and clean a slightly balled-up bit when combined with high GPM circulation due to its blasting effect.
WONDER DRILL BIT STICK Black (Cardboard Tube)	1 1/4 X 15	Water soluble condensate dispersible sticks containing both coating agent & friction reducers. Designed to perform in fresh and salt water to increase the drilling efficiency & life of drill bits. The slick coating & foaming action increases efficiency by preventing clay's from sticking, balling up the bit and plugging jets as well as optimizing mud and cutting returns and improving penetration into the formations.

DRILLING STICKS FOR BETTER HOLE PENETRATION PRODUCTS

PROTOCOL SERIES -- ENVIROMENTAL DEGREASERS AND CLEANERS

PROTOCOL K-300i IN	VERT MUD CLEANER	ENVIRONMENTALLY FRIENDLY. CFIA APPROVED. Protocol K-300i carries
PART NO.	<u>SIZE</u>	the Ecologo signifying certification by Canada's Environmental Choice
ACL-PK300i-121	12 X 1 LITRE BOTTLE	Program, under the C.E.P.A. K-300i employs a combination of
ACL-PK300i-44	4 X 4 LITRE JUGS	biodegradable surfactants and builders in a highly concentrated formula
ACL-PK300i-20	20 LITRE PAIL	that has incredible performance with the added benefit of low
ACL-PK300i-205	205 LITRE DRUM	environmental impact. K-300i must be diluted depending on the soil load to
ACL-PK300i-1025	1025 LITRE TOTE	be cleaned. For use in food plants, see directions.

	ALTACHEM LTD.	
	5507-76 th Ave. EDMONTON, AB. T6B 0A7	
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BIOSOL SERIES-ENVIROMENTAL DEGREASERS AND CLEANERS

BIOSOL 210	MUDWASH			
PART NO.	<u>SIZE</u>	Powerful yet economical Rig Cleaner that safely and effectively outflanks and extracts most contaminants from rig surfaces, Its primary mission is		
ACL-BS210-20	20 LITRE PAIL	to seek and destroy all types of drilling mud-a mission which it never fails		
ACL- BS210-205	205 LITRE DRUM	to complete with great success. Mudwash suspends contaminants with		
ACL-BS210-1025	1025 LITRE TOTE	lightning speed. Allowing for quick and easy cleanup and rinse.		
		Product Applications		
		Industry leading cost to treat		
) Shakers		
) Mud tanks		
) Centrifuges		
		Drilling rig platforms		
) Invert spills		
) Well kicks		
) Drill heads		
) Pipe		
) Oilfield equipment		

BIOSOL 310 LEVA	SOL DEGREASER			
PART NO.	<u>SIZE</u>	Contains a unique blend of organic solvents, surfactants, emulsifiers,		
ACL-BS310-20	20 LITRE PAIL	chelates and corrosion inhibitors that ensure faster, less labor intensive		
ACL- BS310-205	205 LITRE DRUM	 cleaning. Excess moisture is dispersed very quickly to accelerate drying time and a protective finish inhibits flash rust on exposed metals. And, of 		
ACL- BS310-1025	1025 LITRE TOTE	course, there are no hazardous fumes or hidden toxic by-products. Fully		
		biodegradable, user safe and improves work site safety. Rig washing in oil		
		a gas operations.		
		Product Applications		
		$\int_{-\infty}^{\infty}$ Rig wash, invert muds, pumps and equipment		
		Mining equipment (surface & underground)		
		Marine and forestry equipment		
		Machine shops, drill presses, shop floors & walls		
		Motors, machinery, and manufacturing tools		
		Ultrasonic tanks, generators		
) Food safe for use in camp kitchens		
) Food & meat processing equipment		
		Animal fats, blood, protein deposits		
		Lubricants		
		 Printing press maintenance (water-based inks) Wireline trucks & equipment 		
		 Frac trucks & equipment 		
) Oilfield tools		

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ALTACHEM Ltd.

BIOSOL SERIES-ENVIROMENTAL DEGREASERS AND CLEANERS

BIOSOL 610 HYPER	SOL DEGREASER	
<u>PART NO.</u>	<u>SIZE</u>	A powerful combination of organic, inorganic and synthetic solvents that
ACL-BS610-20	20 LITRE PAIL	stand up to the toughest degreasing challenges. Yet, it does not contain
ACL- BS610-205	205 LITRE DRUM	 the carcinogens or hidden toxins often associated with their use. It's also 100% active – meaning that it contains absolutely no water. Count on
ACL-610-1025	1025 LITRE TOTE	BioSol [™] 610 to quickly dissolve oil, grease, asphaltenes, wax, adhesives
		and organic materials. And, a special blend of additives ensures a clean,
		residue-free rinse.
		Product Applications
		Drill rig degreaser (invert muds)
		Marine vessels, storage tanks, cargo holds, turbines & hoses
		Oilfield service rigs, downhole tools
		Oilfield equipment, bulk carrier tank cleaning
		Machine shops, steel fabricators
		Road construction, heavy machinery, tar removal
		Pulp & paper mills, forestry equipment (including blades)
		Mining equipment (underground & surface)
		Automotive detailing & repair
		Oil tanks, cylinder heads, generators
		Oil tools
		Crude oil, asphaltenes, bitumen, tar
) Grease, hydrophobic paraffin's

BIOSOL MEGASOL HEA	VY DUTY DEGREASER	A powerful solution to effectively and safely deal with any combination		
<u>PART NO.</u>	<u>SIZE</u>	of soil, mud or sand mixed with heavy oils. Other products are designed		
ACL-BSMEG-20	20 LITRE PAIL	to effectively clean either soils or heavy oils, but not necessarily both.		
ACL- BSMEG-205	205 LITRE DRUM	Powerful surfactants & wetting agents aggressively penetrate through		
ACL-BSMEG-1025	1025 LITRE TOTE	almost any kind of soil, leaving it soft, pliable and easy to rinse. Powerful yet safe synthetic & organic solvents break up & emulsify heavy oils such		
		as bitumen and tar. Designed to inhibit corrosion, eliminate static electric		
		- charge, and prevent the redisposition of soils. For invert mud, dirt mixed		
		with heavy oil, tar sands or any other scenario with such mixtures.		
		Product Applications		
		Oil sands, bitumen, heavy crude, Industrial grease		
		Heavy haulers, shovels, dozers, Graders, backhoes, loaders		
		Engine compartments, undercarriages		
		Swing gears, suspensions, hydraulic tanks		
		Pumps, motors, light vehicles		
		Oilfield equipment, service rigs, downhole tools, BOPs		
		Mining equipment (underground & surface)		
		Sludge & oilfield tanks – asphaltenes, waxes & heavy oil buildup		
		Heavy manufacturing – steel plant, tire plant, rubber plant		
		Pipeline manufacturing and repair		
) Oil & Gas refineries & Smelters		

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